User Manual

PF1200S-Li
PF2500S-Li

Pharma Fridge UPS

POWER INSPIRED

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Thank you for purchasing the Power Inspired PF Series UPS. Please read this manual carefully before installations and operations. Keep this manual for future reference.

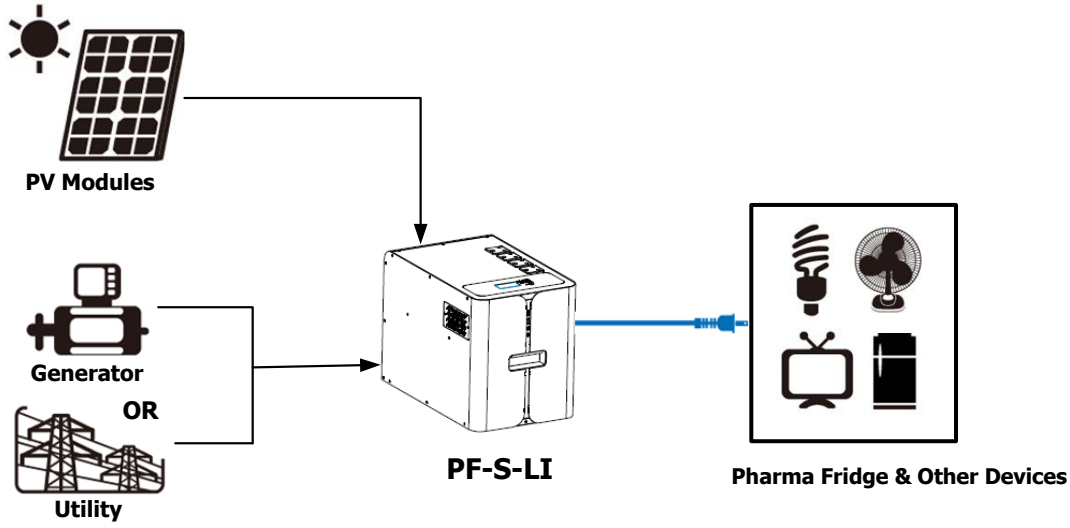
SAFETY INSTRUCTIONS

WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

1) It is very important and necessary to read the user manual carefully before using the unit. Failure to do so or to follow any of the instructions or warnings in this document can result in electrical shock, serious injury, or death, or can damage the unit, potentially rendering it inoperable.
2) Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
3) If the battery is stored for a long time, it is required to charge them every six months, and the SOC should be no less than 90%.
4) Battery needs to be recharged as soon as possible after fully discharged.
5) Do not expose battery to flammable or harsh chemicals or vapors.
6) Do not use cleaning solvents to clean the battery.
7) Keep the battery away from water and fire.
8) **WARNING:** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this unit back to local dealer or service center for maintenance.
9) **WARNING:** Because this unit is non-isolated, only three types of PV modules are acceptable: single crystalline, poly crystalline with class A-rated and CIGS modules. To avoid any malfunction, do not connect any PV modules with possible current leakage to the unit. For example, grounded PV modules will cause current leakage to the unit. When using CIGS modules, please be sure NO grounding.
10) **CAUTION:** It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on the unit when lightning occurs on PV modules.

INTRODUCTION

This is a standby (VFD – Voltage and Frequency Dependent) Uninterruptible Power System (UPS) with a pure sine wave inverter with high overload capability. This makes it suitable for a variety of devices but particularly those with high start up currents such as fridges and freezers and devices incorporating motors and pumps. With the ability to charge the in built lithium battery from solar panels, the PF Series are also suitable for off grid applications. The UPS have a battery, inverter and smart charging technology all built into a neat plug and play unit. Plug and Play off-grid system provides multiple charging options, giving you the flexibility to charge from AC (wall outlet or generator) and solar panel. All units are provided multiple power sockets USB charger ports and wireless charging pad, allowing to power your diverse electronic devices.



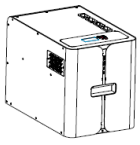
Features

- Pure sine wave output
- Built-in BMS communication port
- Built-in anti-dust kit
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Overload/ Over temperature/ short circuit protection

Packing Contents

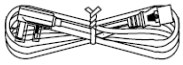
Before installation, please inspect the unit. Be sure that nothing inside the package is damaged during transportation. Do not turn on the unit and notify the carrier and dealer immediately if there is any damage or lacking of some parts. Please keep the original package in a safe place for future use.

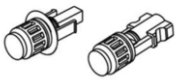
You should have received the following items inside of package:


The unit

Quick Start Guide

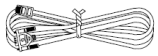
USB cable


Input power cord


PV connectors

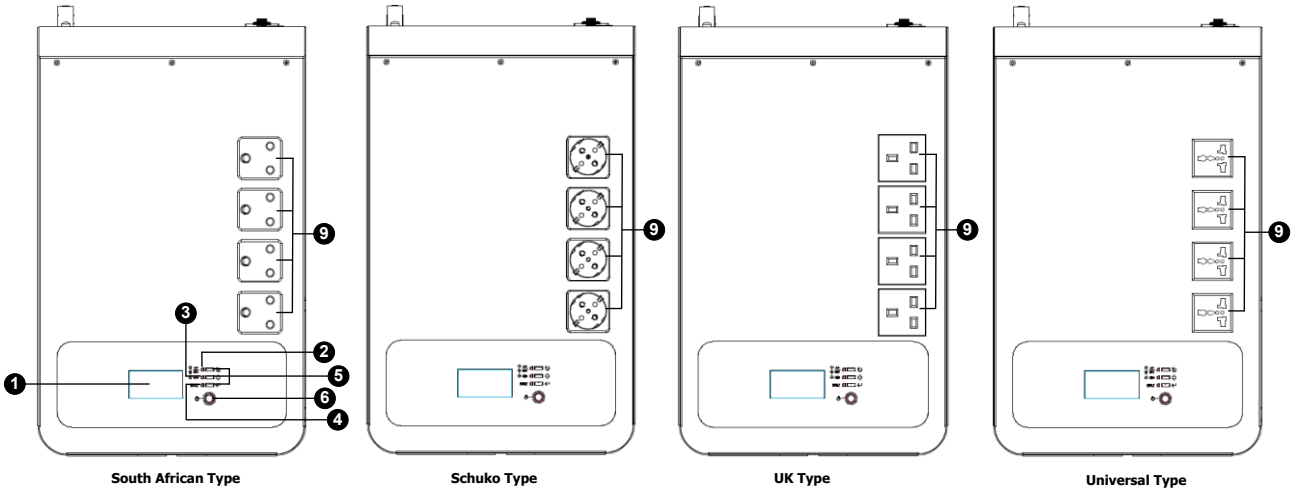
Strap

Wire buckle

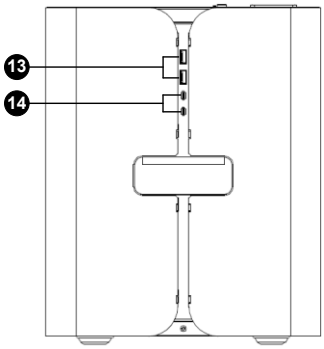

BMS communication cable

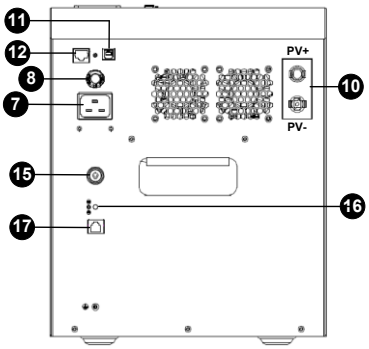
Product Overview

Top view



Front panel and Rear panel





1. LCD display
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function buttons
6. Power ON/OFF switch
7. AC input receptacles
8. Input circuit breaker
9. AC output sockets
10. PV MC4 connectors
11. USB communication port
12. RS-232 communication port
13. Type-A USB output
14. Type-C USB output
15. BMS switch
16. BMS status indicator
17. BMS communication port

PV Module Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

NOTE1: Please use 600VDC/30A circuit breaker.
NOTE2: The overvoltage category of the PV input is II.

WARNING: Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline and poly crystalline with class A-rated and CIGS modules.
To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.
CAUTION: It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

Please follow the steps below to implement PV module connection:
Step 1: Check the input voltage of PV array modules. The selected PV modules should be within following parameters.

MODEL	1.2KW	2.5KW
Max. PV Array Open Circuit Voltage	350Vdc	450Vdc
PV Array MPPT Voltage Range	60~300Vdc	60~400Vdc

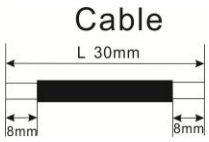
CAUTION: Exceeding the maximum input voltage can destroy the unit!! Check the system before wire connection.

Step 2: Disconnect the AC input circuit breaker and BMS switch OFF to keep the unit completely OFF.

Step 3: Assemble provided PV connectors with PV modules by the following steps.
Components for PV connectors and Tools:

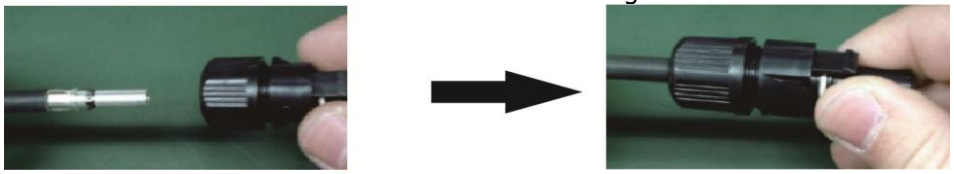
Female connector housing	
Female terminal	
Male connector housing	
Male terminal	
Crimping tool and spanner	

Prepare the cable and follow the connector assembly process:
Strip one cable 8 mm on both end sides and be careful NOT to nick conductors.



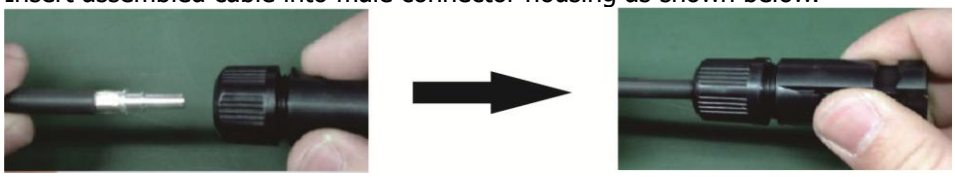
Insert striped cable into female terminal and crimp female terminal as shown below.

Insert assembled cable into female connector housing as shown below.



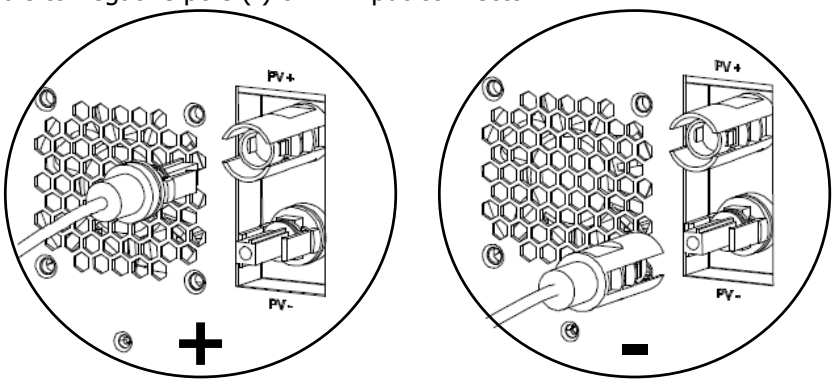
Insert striped cable into male terminal and crimp male terminal as shown below.

Insert assembled cable into male connector housing as shown below.



Then, use spanner to screw pressure dome tightly to female connector and male connector as shown below.

Step 4: Check the correctness of the polarity of connection cable on PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.



WARNING! For safety and efficiency, it's very important to use appropriate cables for PV module connection. To reduce risk of injury, please use the proper cable size as recommended below.

Conductor cross-section (mm2)	AWG no.
4	10

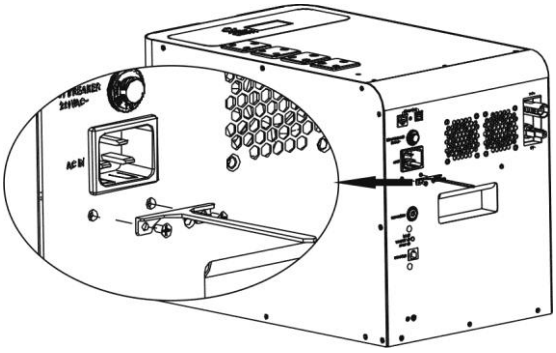
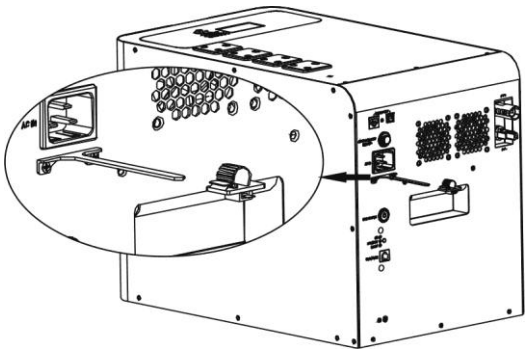
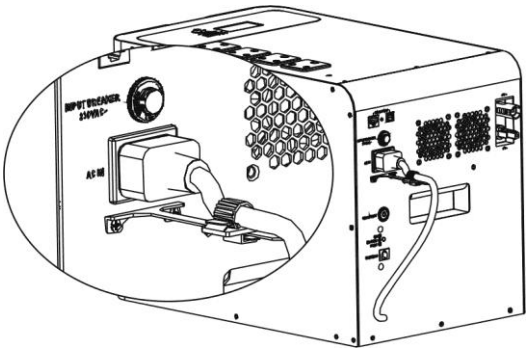
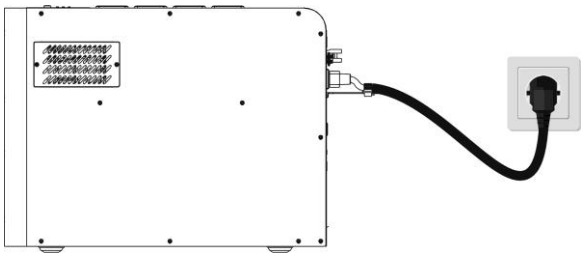
CAUTION: Never directly touch the terminals of unit. It might cause lethal electric shock.

Recommended Panel Configuration:

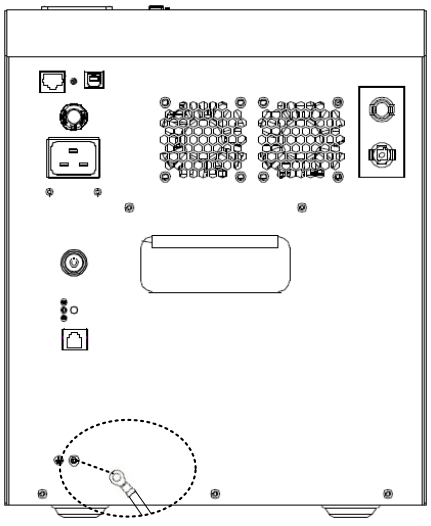
Solar Panel Spec. (reference) - 350Wp - Vmp: 35Vdc - Imp: 10A - Voc: 44Vdc - Isc: 11A	SOLAR INPUT (Min in serial: 3 pcs, max. in serial: 10 pcs)	VOC	Q'ty of panels	Total input power
	3 pcs in serial	132VDC	3 pcs	1050W
	6 pcs in serial	264VDC	6 pcs	2100W
	8 pcs in serial (Only for 2.5KW model)	352VDC	8 pcs	2800W
	10 pcs in serial (Only for 2.5KW model)	440VDC	10 pcs	3500W

AC Input Connection

Follow below steps to plug in the input power cord (supplied in the package) to the wall outlet. The unit will automatically charge the connected internal battery pack even though the unit is off.

❶	Take supplied strap and fix it under the AC inlet socket as shown below chart. 	❷	Insert wire buckle through strap. 
❸	Clip wire buckle to hold the input power cable. 	❹	The other end of input power cable plugs to wall outlet. 

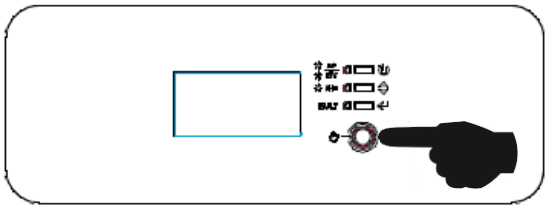
* Suggest to connect PE protective conductor (⏚) first before AC input connection.



AC Output Connection

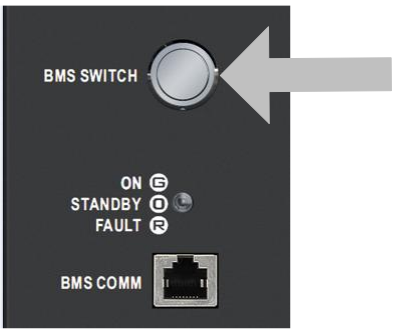
This unit is equipped with four output sockets. Simply plug equipment to the AC output sockets.

Power ON/OFF



Press On/Off switch on the top of the case to turn on the unit. At this time, the unit will have AC output power. If only requires the USB port with DC output, you can turn off the inverter to save the power consumption and extend the backup time for the USB port.

Battery BMS ON/OFF



BMS switch is to wake up or shut down the battery module inside the unit.

- If battery module is off, press and hold the button (located in the rear panel of the unit) over 5 seconds to turn on the battery module.
- If battery module is working, press and hold the button for 5 seconds to shut down the battery module.

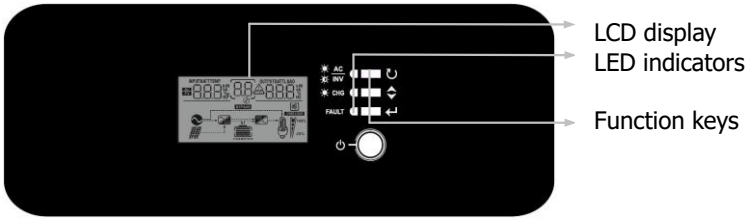
* If the unit is connected with either AC or PV inputs, the unit will wake up the internal BMS automatically, no need to press this BMS ON/OFF button.

Battery Status LEDs: Indicates battery module status.

LED Color	Battery Status	Messages
Green	On	There is output from battery module.
Orange	Standby	BMS is working but no output from battery
Red	Fault	Fault condition in battery module.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the top of the unit. It includes three indicators, three function keys and a LCD display, indicating the operating status and input/output power information.



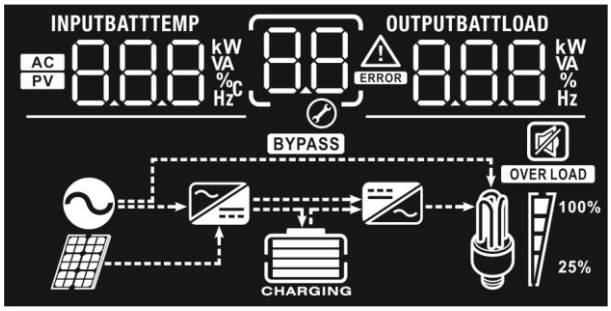
LED Indicator

LED Indicator			Messages
AC / INV	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
⚠ FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

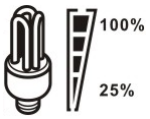
Function Keys

Function Key		Description
	ESC	To exit setting mode
	SCROLL	To go to next selection
	ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons



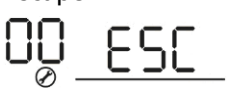
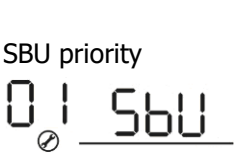
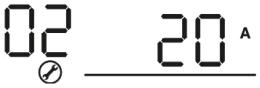
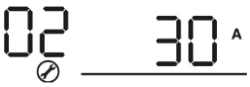
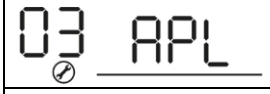
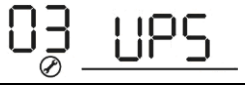
Icon	Function description
Input Source Information	
AC	Indicates the AC input.
PV	Indicates the PV input
INPUTBATT 888 kW VA %C Hz	Indicate input voltage, input frequency, PV voltage, charger current, charger power, battery voltage.
Configuration Program and Fault Information	
88	Indicates the setting programs.
88 ⚠ ERROR	Indicates the warning and fault codes. Warning: 88 ⚠ flashing with warning code. Fault: 88 ERROR lighting with fault code
Output Information	
OUTPUTBATTLOAD 888 kW VA % Hz	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	

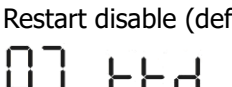
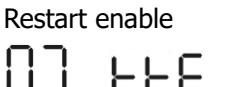
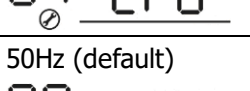
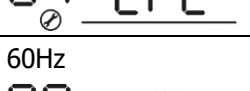
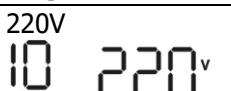
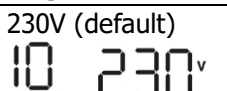
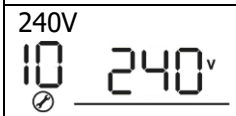
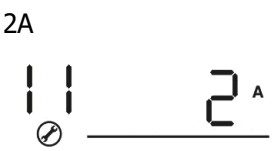
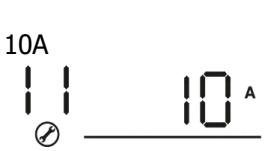
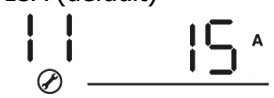
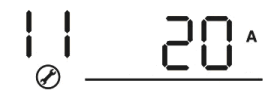
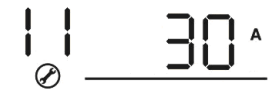
<table>
<tr><td>
</td><td>Indicates battery SOC level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.</td></tr>
<tr><td colspan="2">In AC mode, it will present battery charging status.
<table>
<tr><td>Status</td><td>Battery voltage</td><td>LCD Display</td></tr>
<tr><td rowspan="4">Constant Current mode / Constant Voltage mode</td><td><25% SOC</td><td>4 bars will flash in turns.</td></tr>
<tr><td>25% ~ 50% SOC</td><td>Bottom bar will be on and the other three bars will flash in turns.</td></tr>
<tr><td>50% ~ 75% SOC</td><td>Bottom two bars will be on and the other two bars will flash in turns.</td></tr>
<tr><td>> 75% SOC</td><td>Bottom three bars will be on and the top bar will flash.</td></tr>
<tr><td colspan="2">Floating mode. Batteries are fully charged.</td><td>4 bars will be on.</td></tr>
</table></td></tr>
<tr><td colspan="2">In battery mode, it will present battery capacity.
<table>
<tr><td>Working Mode</td><td>Battery Voltage</td><td>LCD Display</td></tr>
<tr><td rowspan="4">Battery mode</td><td><25% SOC</td><td> </td></tr>
<tr><td>25% ~ 50% SOC</td><td> </td></tr>
<tr><td>50% ~ 75% SOC</td><td> </td></tr>
<tr><td>> 75% SOC</td><td> </td></tr>
</table></td></tr>
<tr><td colspan="2">Load Information</td></tr>
<tr><td>
</td><td>Indicates overload.</td></tr>
<tr><td rowspan="3"> 
</td><td colspan="4">Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.</td></tr>
<tr><td>0%~24%</td><td>25%~49%</td><td>50%~74%</td><td>75%~100%</td></tr>
<tr><td> </td></tr>
<tr><td colspan="2">Mode Operation Information</td></tr>
<tr><td> </td><td>Indicates unit connects to the mains.</td></tr>
<tr><td> </td><td>Indicates unit connects to the PV panel.</td></tr>
<tr><td>
</td><td>Indicates load is supplied by utility power.</td></tr>
<tr><td> </td><td>Indicates the utility charger circuit is working.</td></tr>
<tr><td> </td><td>Indicates the DC/AC inverter circuit is working.</td></tr>
<tr><td colspan="2">Mute Operation</td></tr>
<tr><td> </td><td>Indicates unit alarm is disabled.</td></tr>
</table>

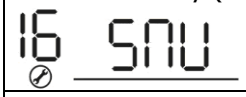
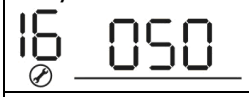
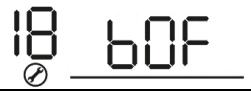
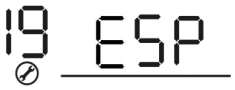
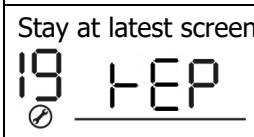
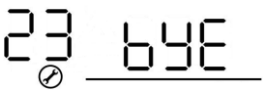
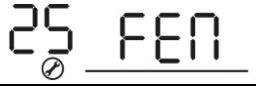
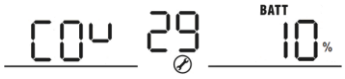
LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Setting Programs:

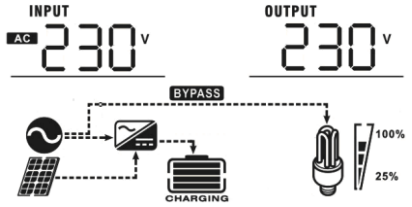
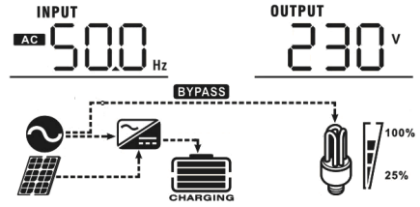
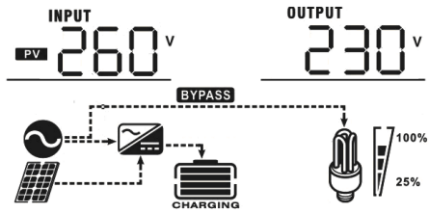
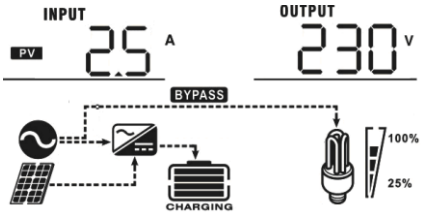
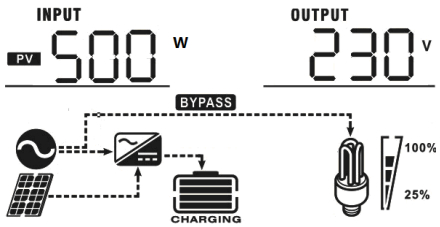
Program	Description	Selectable option	
00	Exit setting mode	Escape 	
01	Output source priority: To configure load power source priority	Utility first (default)	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		Solar first	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
		SBU priority 	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	10A	15A (default)
		20A 	30A 
03	AC input voltage range	Appliances (default) 	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS 	If selected, acceptable AC input voltage range will be within 170-280VAC.

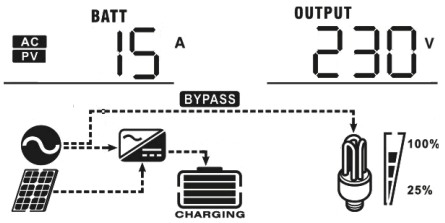
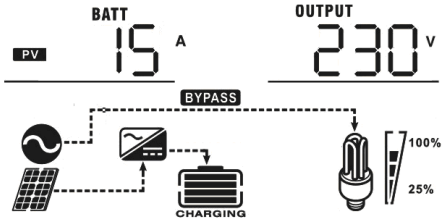
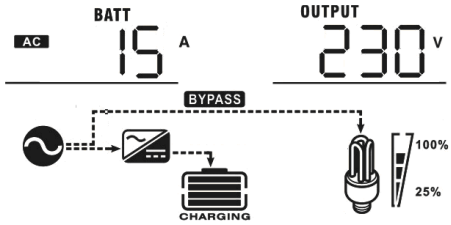
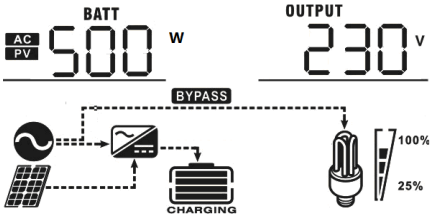
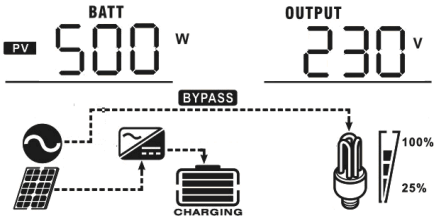
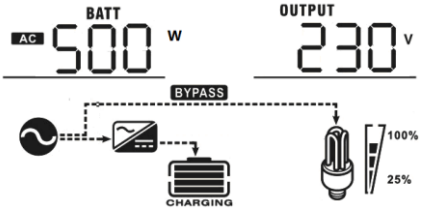
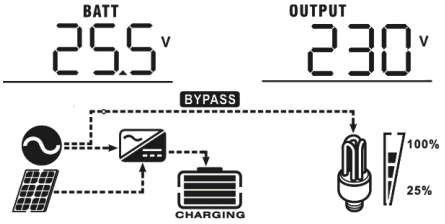
06	Auto restart when overload occurs	Restart disable (default) 	Restart enable
07	Auto restart when over temperature occurs	Restart disable (default) 	Restart enable 
09	Output frequency	50Hz (default) 	60Hz 
10	Output voltage	220V 	230V (default) 
		240V 	
11	Maximum utility charging current Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging current from program 02 for utility charger.	2A 	10A 
		15A (default) 	20A 
		30A 	
12	Setting SOC point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	SOC 30% (default) 	Adjustable range is from 10% to 90%. Increment of each click is 1%.
13	Setting SOC point back to battery mode when selecting "SBU priority" or "Solar first" in program 01.	SOC 80% (default) 	Adjustable range is from 50% to 100%. Increment of each click is 1%.

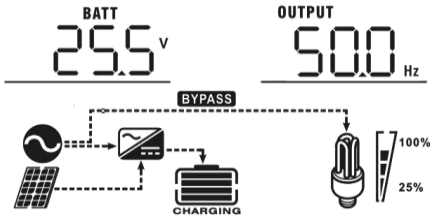
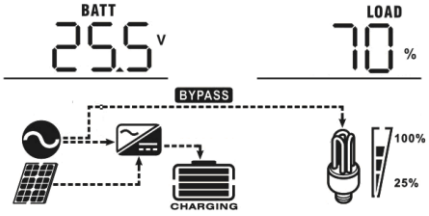
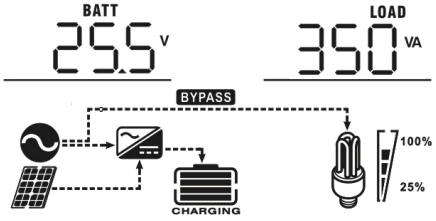
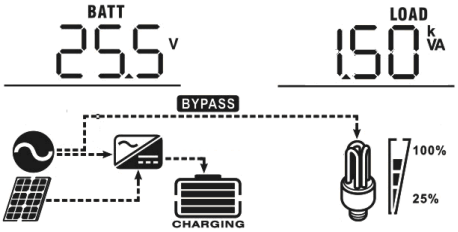
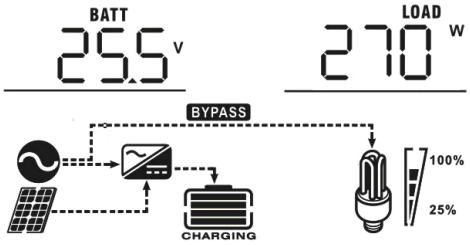
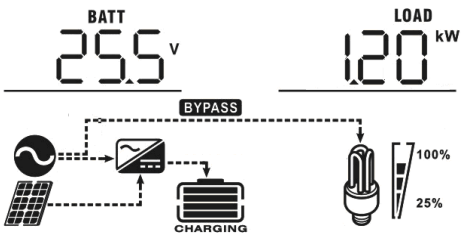
16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first 	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility (default) 	Solar energy and utility will charge battery at the same time.
		Only Solar 	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Alarm control	Alarm on (default) 	Alarm off 
19	Auto return to default display screen	Return to default display screen (default) 	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen 	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) 	Backlight off
22	Beeps while primary source is interrupted	Alarm on (default) 	Alarm off
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) 	Bypass enable 
25	Record Fault code	Record enable (default) 	Record disable
29	Low Battery cut-off point	SOC 10% (default) 	Adjustable range is from 10% to 50%. Increment of each click is 1%.

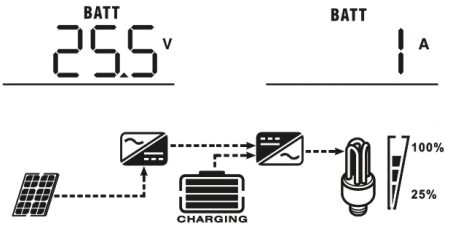
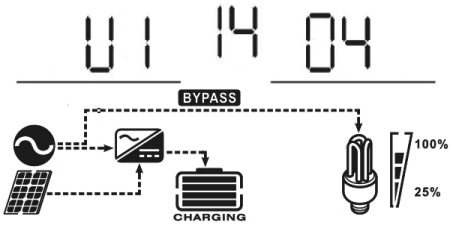
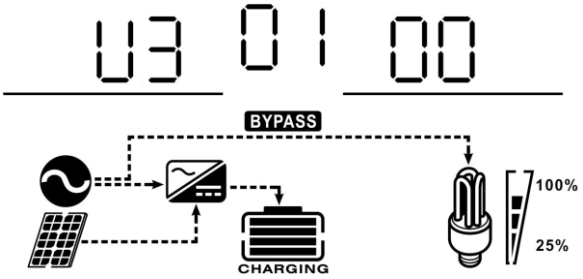
Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as following order in listed table.

Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V 
Input frequency	Input frequency=50Hz 
PV voltage	PV voltage=260V 
PV current	PV current = 2.5A 
PV power	PV power = 500W 

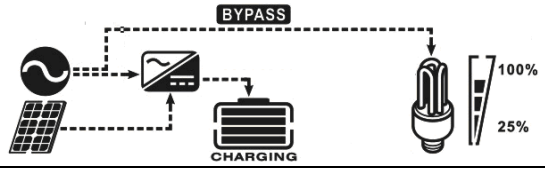
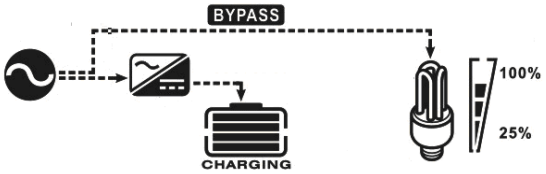
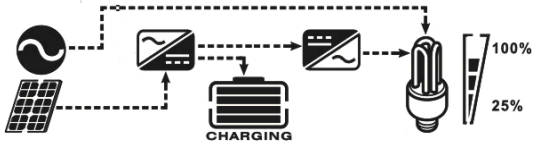
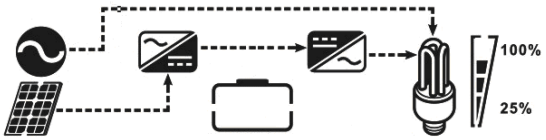
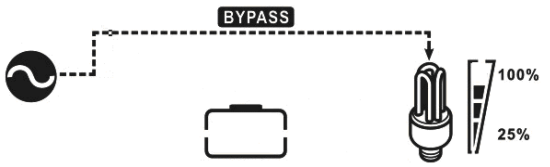
Charging current	AC and PV charging current=15A  PV charging current=15A  AC charging current=15A 
Charging power	AC and PV charging power=500W  PV charging power=500W  AC charging power=500W 
Battery voltage and output voltage	Battery voltage=25.5V, output voltage=230V 

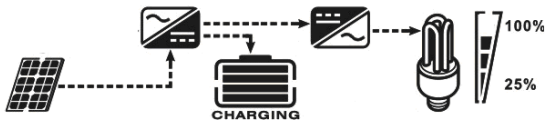
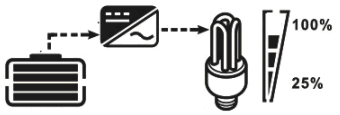
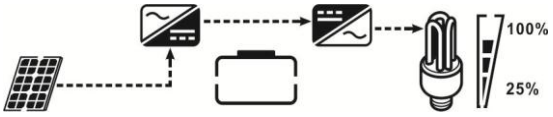
Output frequency	Output frequency=50Hz 
Load percentage	Load percent=70% 
Load in VA	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart.  When load is larger than 1kVA (≧1KVA), load in VA will present x.xkVA like below chart. 
Load in Watt	When load is lower than 1kW, load in W will present xxxW like below chart.  When load is larger than 1kW (≧1KW), load in W will present x.xkW like below chart. 

Battery voltage/DC discharging current	Battery voltage=25.5V, discharging current=1A 
Main CPU version checking	Main CPU version 00014.04 
Secondary CPU version checking.	Secondary CPU version 00001.00 

Operating Mode Description

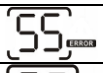
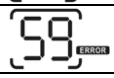
Operation mode	Description	LCD display
Standby mode **Note:** *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy.
		Charging by utility.
		Charging by PV energy.
		No charging.
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy.
		Charging by utility.

Operation mode	Description	LCD display
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by PV energy.
		No charging.
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility and PV energy. 
		Charging by utility. 
		If "solar first" is selected as output source priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time. 
		If "solar first" is selected as output source priority and battery is not connected, solar energy and the utility will provide the loads. 
		Power from utility. 

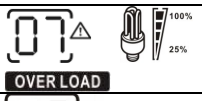
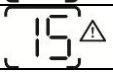
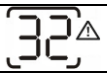
Operation mode	Description	LCD display
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy.
		PV energy will supply power to the loads and charge battery at the same time. 
		Power from battery only. 
		Power from PV energy only. 

Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	
02	Over temperature or NTC is not connected well.	
03	Battery voltage is too high	
04	Battery voltage is too low	
05	Output short circuited or over temperature is detected by internal converter components.	
06	Output voltage is too high.	
07	Overload time out	
08	Bus voltage is too high	
09	Bus soft start failed	
41	Battery short circuited over 3 times	
42	Battery over charge current	
43	Battery over discharge current	
44	Battery over-temperature	
51	Over current or surge	
52	Bus voltage is too low	

53	Inverter soft start failed	
55	Over DC voltage in AC output	
57	Current sensor failed	
58	Output voltage is too low	
59	PV voltage is over limitation	

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
02	Over temperature	None	
03	Battery is over-charged	Beep once every second	
04	Low battery	Beep once every second	
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	
15	PV energy is low.	Beep twice every 3 seconds	
16	High AC input (>280VAC) during BUS soft start	None	
32	Communication failure between inverter and battery module	None	

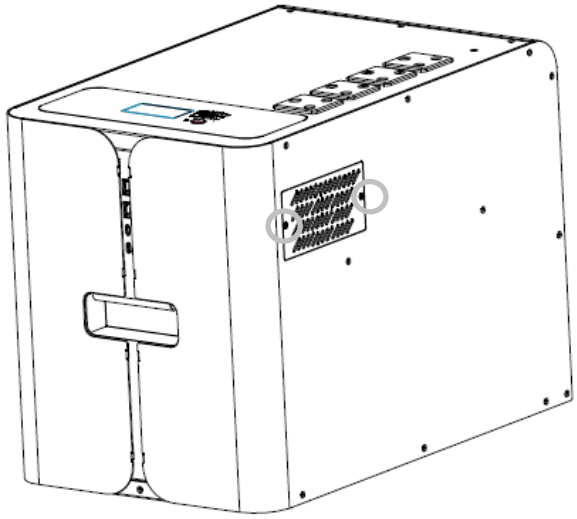
CLEARANCE AND MAINTENANCE FOR ANTI-DUST KIT

Overview

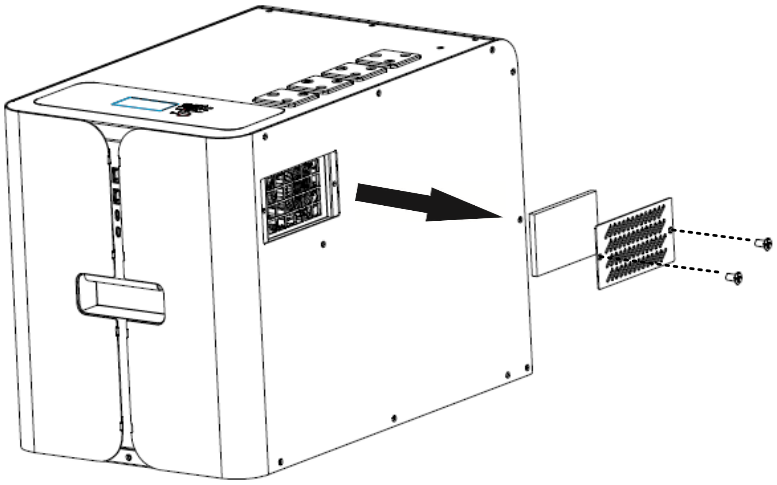
Every unit is already installed with anti-dusk kit from factory. This kit keeps dusk from your product and increases product reliability in harsh environment.

Clearance and Maintenance

Step 1: Please loosen the screw in counterclockwise direction on two sides of the unit.



Step 2: Then, dustproof case can be removed and taken out air filter foam as shown in below chart.



Step 3: Clean air filter foam and dustproof case. After clearance, re-assemble the dust-kit back to the unit.

NOTICE: The anti-dust kit should be cleaned from dust every one month.

SPECIFICATIONS

Table 1 Line Mode Specifications

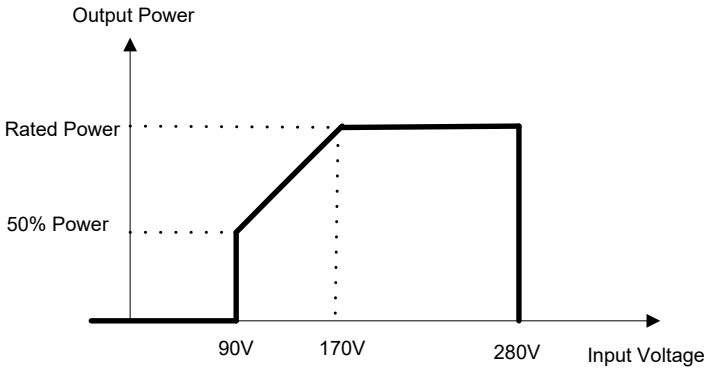
MODEL	1.2KW	2.5KW
Input Voltage Waveform	Sinusoidal (utility or generator)	
Nominal Input Voltage	230Vac	
Low Loss Voltage	170Vac±7V (UPS); 90Vac±7V (Appliances)	
Low Loss Return Voltage	180Vac±7V (UPS); 100Vac±7V (Appliances)	
High Loss Voltage	280Vac±7V	
High Loss Return Voltage	270Vac±7V	
Max AC Input Voltage	300Vac	
Nominal Input Frequency	50Hz / 60Hz (Auto detection)	
Low Loss Frequency	40±1Hz	
Low Loss Return Frequency	42±1Hz	
High Loss Frequency	65±1Hz	
High Loss Return Frequency	63±1Hz	
Output Short Circuit Protection	Circuit Breaker	
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)	
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)	
Output power derating: When AC input voltage drops to 170V, the output power will be derated.		

Table 2 Inverter Mode Specifications

MODEL	1.2KW	2.5KW
Rated Output Power	1.2KVA/ 1.2KW	2.5KVA/ 2.5KW
Output Voltage Waveform	Pure Sine Wave	
Output Voltage Regulation	230Vac±5%	
Output Frequency	50Hz	
Peak Efficiency	93%	
Overload Protection	5s@≥130% load; 10s@105%~130% load	
Surge Capacity Mains	2* rated power for 5 seconds on mains	
Surge Capacity Battery	1500W	3000W
No Load Power Consumption	<35W	

Table 3 Battery Specifications

MODEL	1.2KW	2.5KW
Energy	768Wh	1536Wh
Nominal Voltage	25.6 VDC	51.2 VDC
Full Charge Voltage (FC)	28 VDC	56 VDC
Typical Capacity	30 Ah	
Max Continuous Discharging Current	60A	
Max Discharging Current	65A	
Protection	BMS	
Max Charge Current	30A (1C)	
Inner Resistance	≦0.6m ohm	
Lifecycle	⩾2500 cycles, 0.5C charging/ discharging ⩾50%@EOL 100% DoD	

Table 4 Charge Mode Specifications

MODEL	1.2KW	2.5KW
Utility Charging Mode		
AC Charging Current (Max)	30Amp (@$V_{I/P}$=230Vac)	
MPPT Solar Charging Mode		
Max. PV Array Power	2000W	3000W
Nominal PV Voltage	240Vdc	
Start-up Voltage	70Vdc +/- 10Vdc	
PV Array MPPT Voltage Range	60~300Vdc	60~400Vdc
Max. PV Array Open Circuit Voltage	350Vdc	450Vdc
Max. Input Current	10Amp	
Max Charging Current (AC charger plus solar charger)	30Amp	

Table 5 USB Output Specifications

MODEL	1.2KW	2.5KW
Type A Output	2PCS Supported with PD3.0 18W *2	
Type C Output	2PCS Supported with PD3.0 65W *2	

Table 6 General Specifications

MODEL	1.2KW	2.5KW
Recommended Maximum Fridge Rating	213W	425W
Safety Certification	CE, UN38.3	
Operating Temperature Range	-10°C to 50°C	
Storage temperature	-15°C~ 60°C	
Humidity	5% to 95% Relative Humidity (Non-condensing)	
Dimension (D*W*H), mm	450 x 280 x 330	
Net Weight, kg	20	25

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
The inverter can't turn on from the battery mode	No any response when press the main SW on the top	1, The BMS had not turn on; 2, The battery had been deep full discharged	1. Turn on the BMS on the rear panel. 2. Recharge the battery from PV or grid.
No response after power on the BMS SW	No indication for the BMS LED	1. The battery voltage is far too low. (<2V/Cell) 2. BMS or battery cell failed	1. Re-charge battery. 2. Consult the local dealer for technical support.
Unit switches off in battery mode with charged battery	BMS Red LED illuminated	Inrush current too high for battery discharge	Reduce inrush by introducing limiter if possible.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 105% and time is up.	Reduce the connected load by switching off some equipment.
		If PV input voltage is higher than specification, the output power will be derated. At this time, if connected loads is higher than derated output power, it will cause overload.	Reduce the number of PV modules in series or the connected load.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
		Temperature of internal converter component is over 120°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 02	Internal temperature of inverter component is over 100°C.	
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	
	Fault code 59	PV input voltage is beyond the specification.	Reduce the number of PV modules in series.
	Fault code 32	Internal BMS communication had been loss	Check the internal com. cable between BMS board and main control board.

Appendix I: The Wi-Fi Operation Guide

1. Introduction

Wi-Fi signal can enable wireless communication between device and monitoring platform. Users can remote monitoring and controlling device easily by using the i.Solar APP.

The major functions of this i.Solar APP:

- Delivers device status during normal operation.
- Allows to configure device setting after installation.
- Notifies users when a warning or alarm occurs.
- Allows users to query device history data.

2. i.Solar App

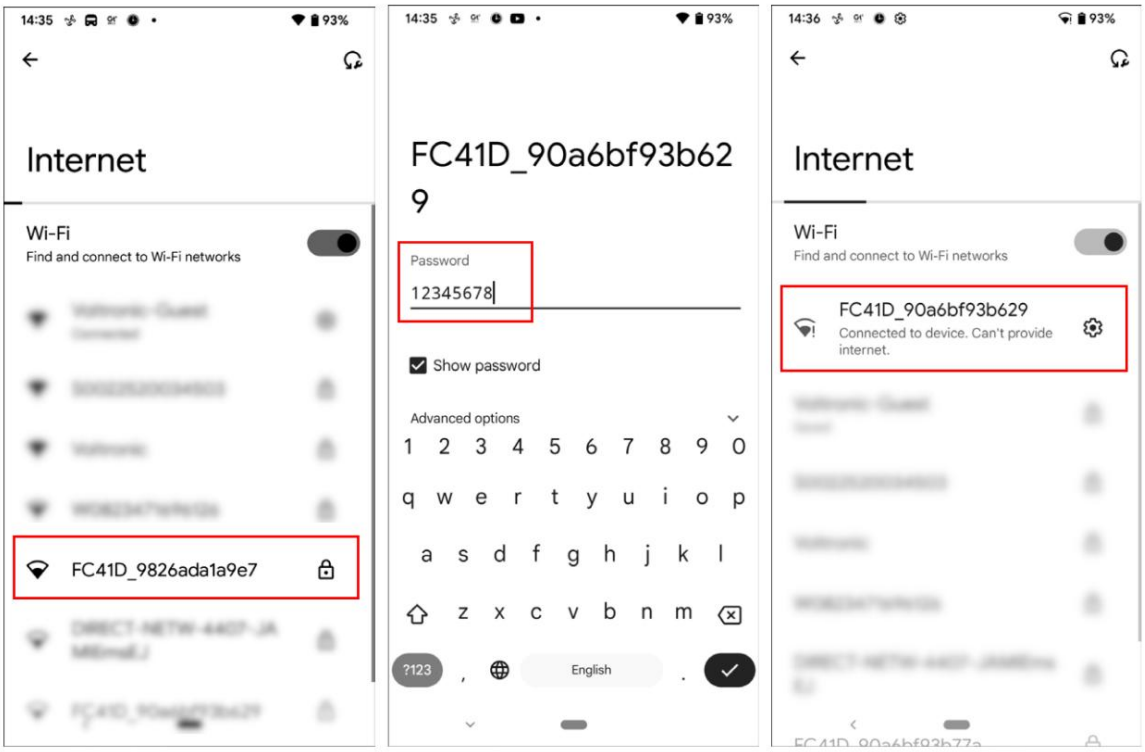
2-1. Download and install APP

Please find "i.Solar" app from Apple® store or Google® Play Store. Install this app in your mobile phone

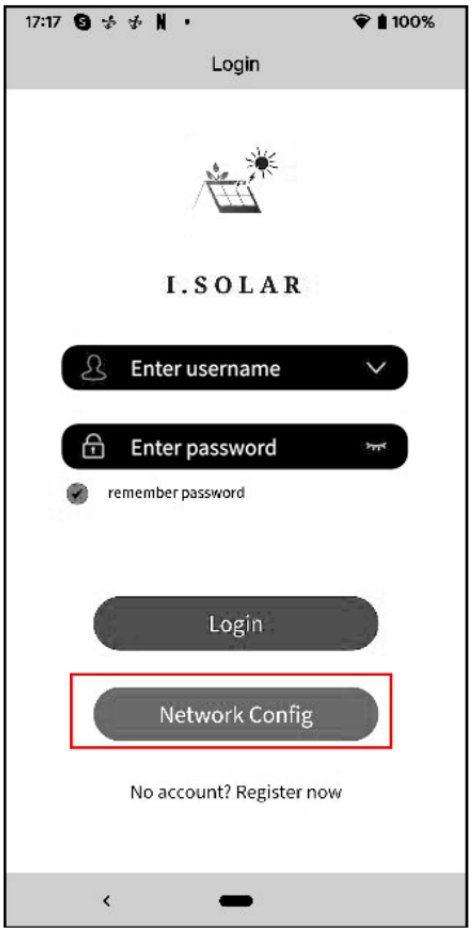
iOS System	**Android System**

2-2. Initial Setup

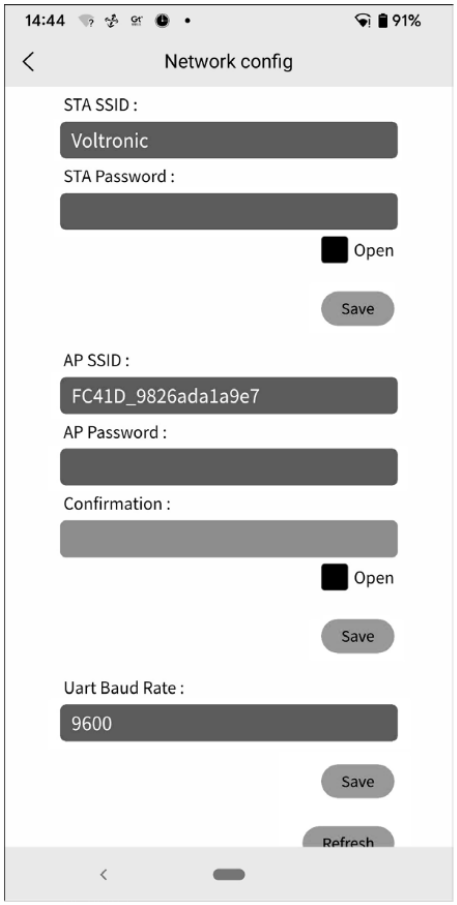
- Turn on the unit.
- Open the Wi-Fi settings from your smart phone.
- Connect your smart phone to the Wi-Fi module. The Wi-Fi named starts with "FC41D_".
- Default password for the Wi-Fi module is: 12345678



- Once the Wi-Fi connection is successful, click the i.Solar App installed on the phone to enter the login page.
  Then, click the "Network Config" button to enter the Wi-Fi configuration page.



- The configuration page of the "Network Config" shown as following.



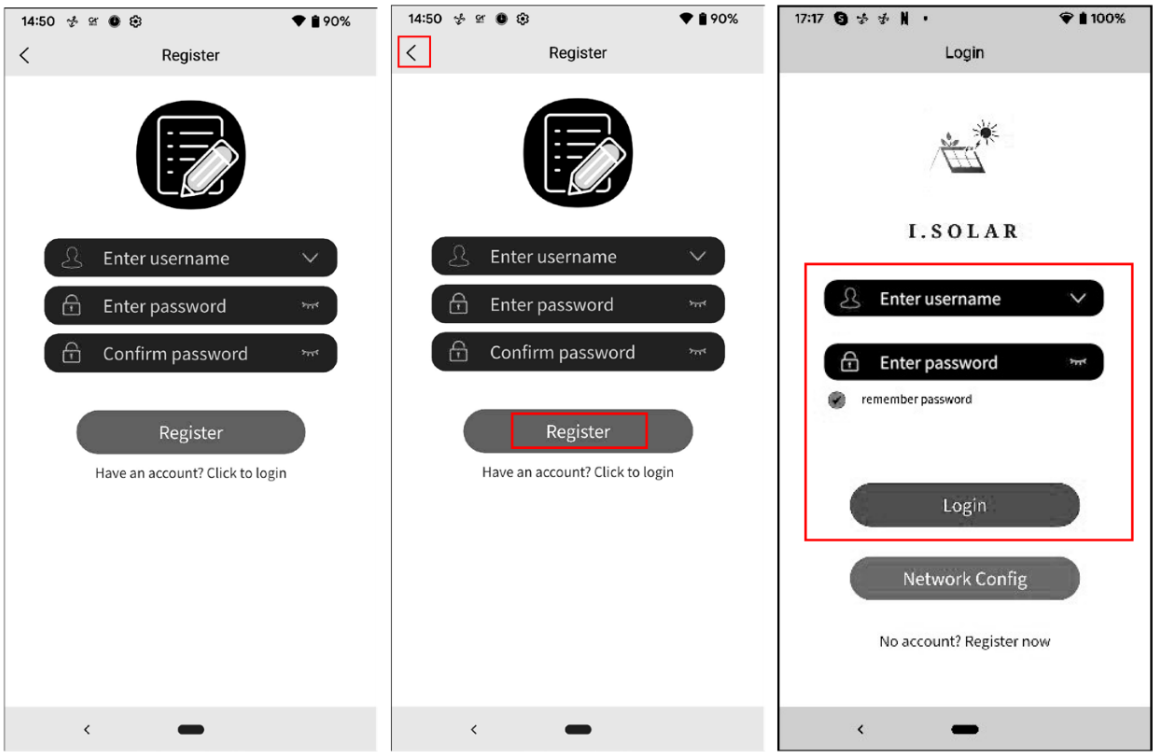
- Enter your router name (STA SSID) and router password (STA Password), then click the "Save" button to complete the setting.
  If you check “Open” checkbox, you only need to enter the router name (STA SSID), no need to enter the router password. Then, click the "Save" button to complete the setting.
  The Wi-Fi module only could connect the router at 2.4GHz.

- Enter the Wi-Fi name (AP SSID) and Wi-Fi password (AP Password) of the Wi-Fi module, confirm the password again and click the "Save" button to complete the setting of the Wi-Fi module.
  If you check “Open” checkbox, you only need to enter the Wi-Fi name (AP SSID), no need to enter the Wi-Fi password and Confirmation. Then, click the "Save" button to complete the setting.

- After configuration, please forget the Wi-Fi module on the smartphone to avoid automatic connection and unable to access the Internet.

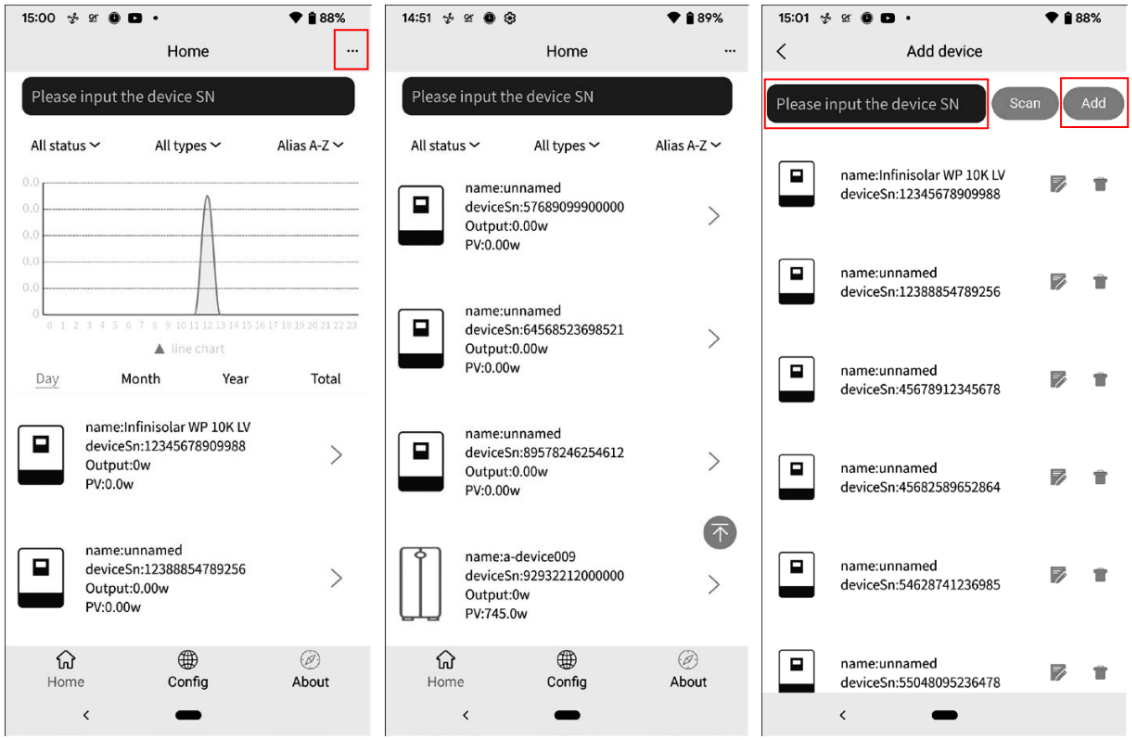
2-3. Log-In

- Connect your smart phone to the router.
- Registration at first time.
  After filling in user name and password, click the "Register" button to complete the user registration. Once registration is complete, click "Click to log in" or return to the previous page (click the left arrow to return to the login page). Then, enter the registered user name and password to log in.

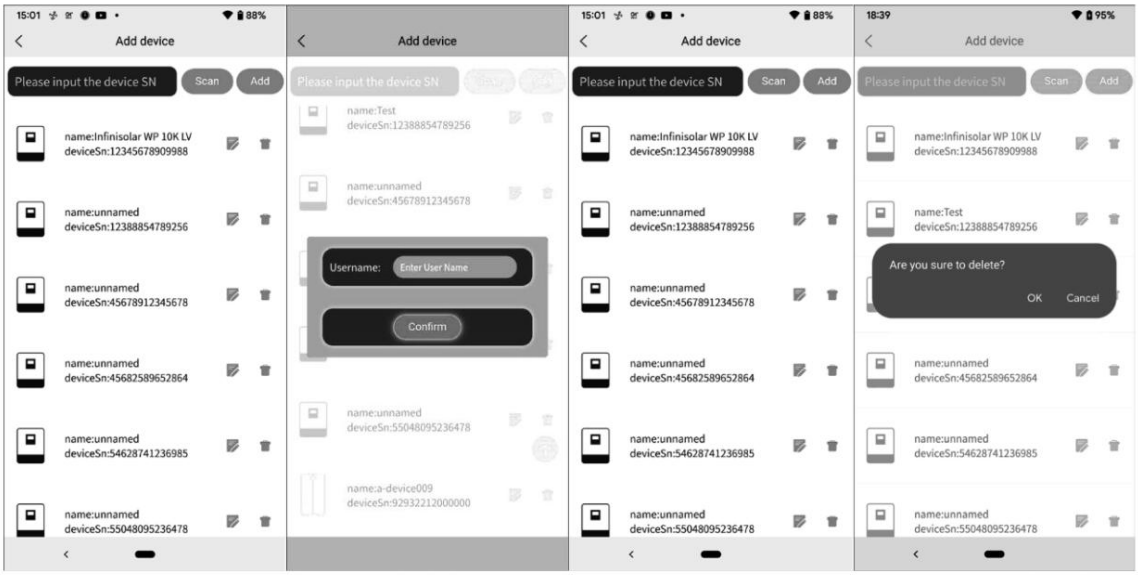


2-4. Home Page

- After login, the default Home page will appear.
- Tap the icon (located on the right top) to enter the page to add, delete or rename the device. Input the device serial number to add the device.



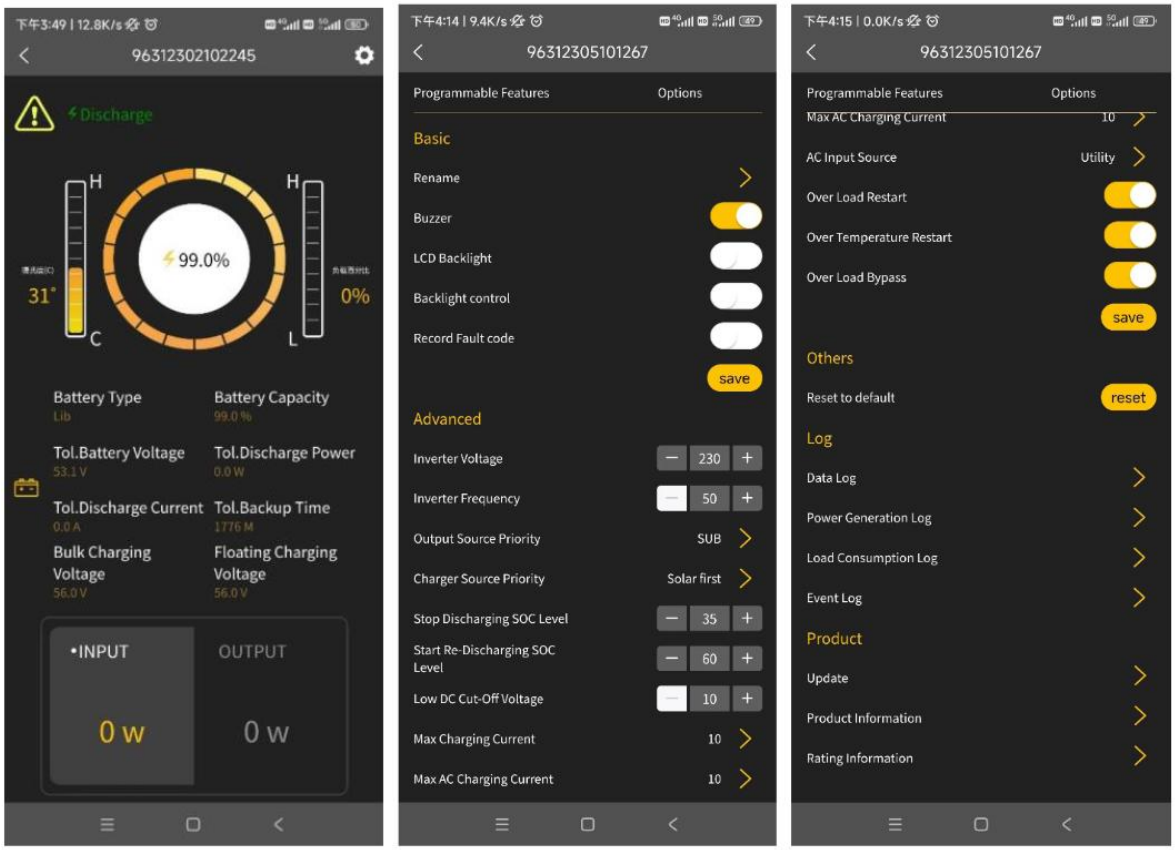
- Rename or delete he device



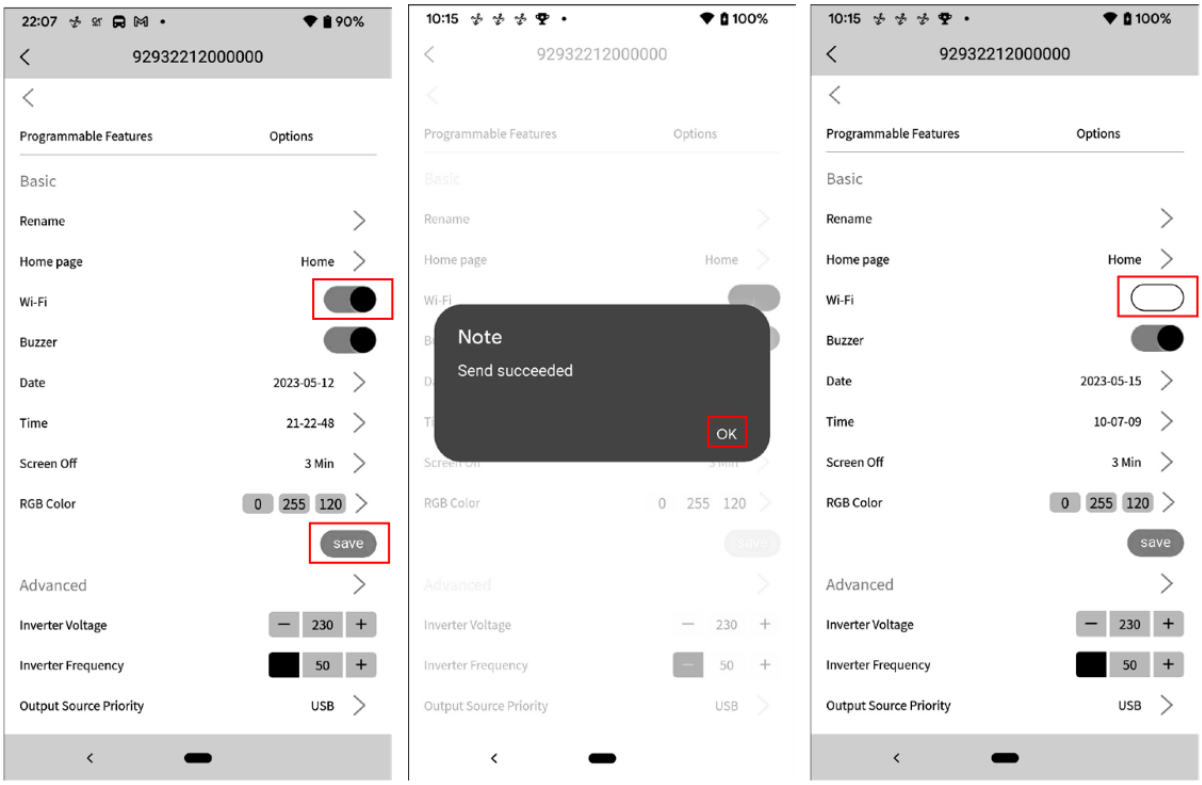
2-5. Real-time data

- Main page displays load percentage, input/output and battery information, including SOC, battery temperature, battery type, battery capacity, battery voltage, charge voltage, discharge power, discharge current, backup time, grid power, solar power generation over time and total AC output power consumption over time.

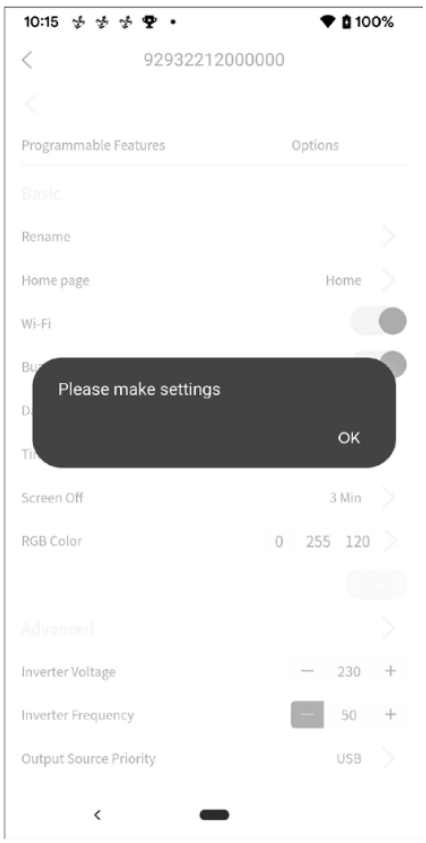
- Tap the icon (located on the right top) to enter the setting page.



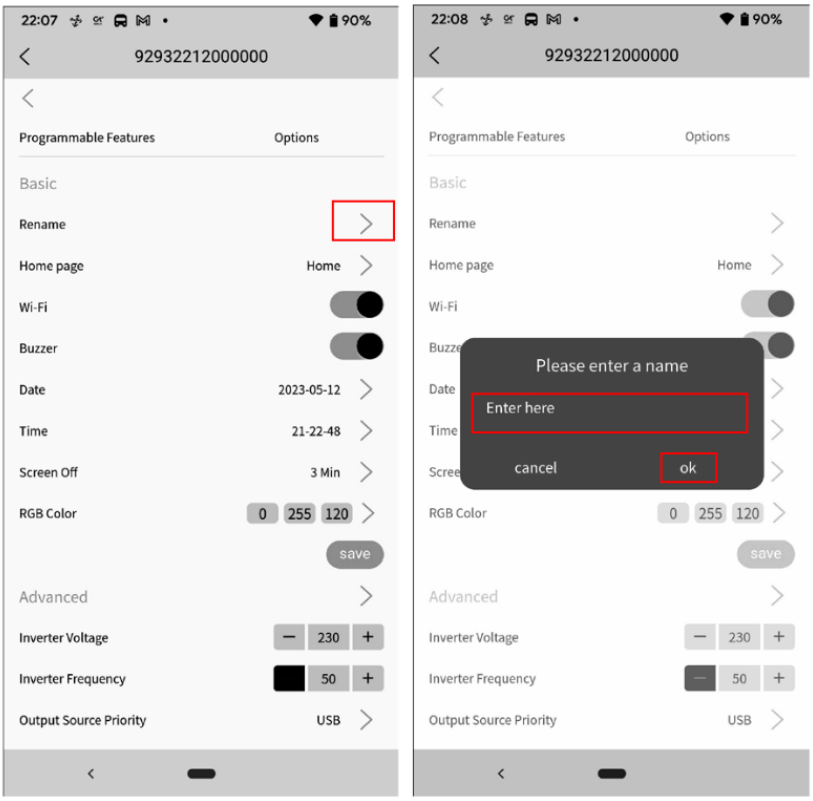
- "Basic" and "Advanced": displays the setting items. The setting items on the parameter list will be different
- based on different models.
- Select the setting and click the "Save" button to change the setting.



If it shows "Please make setting", it means that the setting are the same and there is no need to set it again.

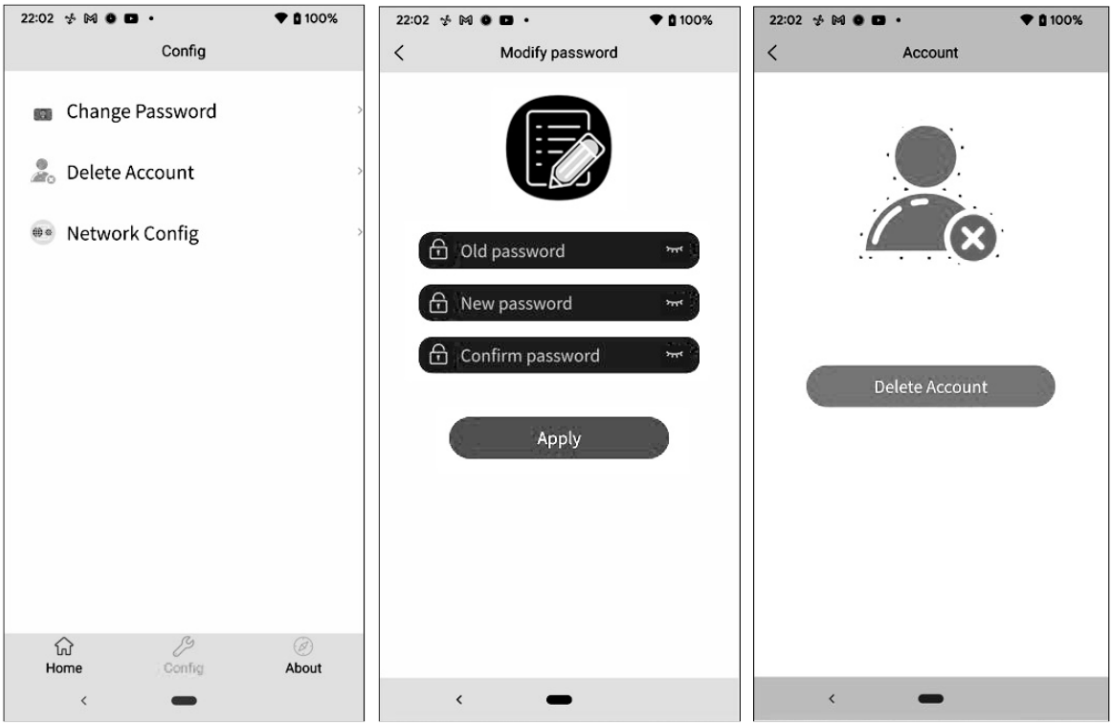


- Rename the device.

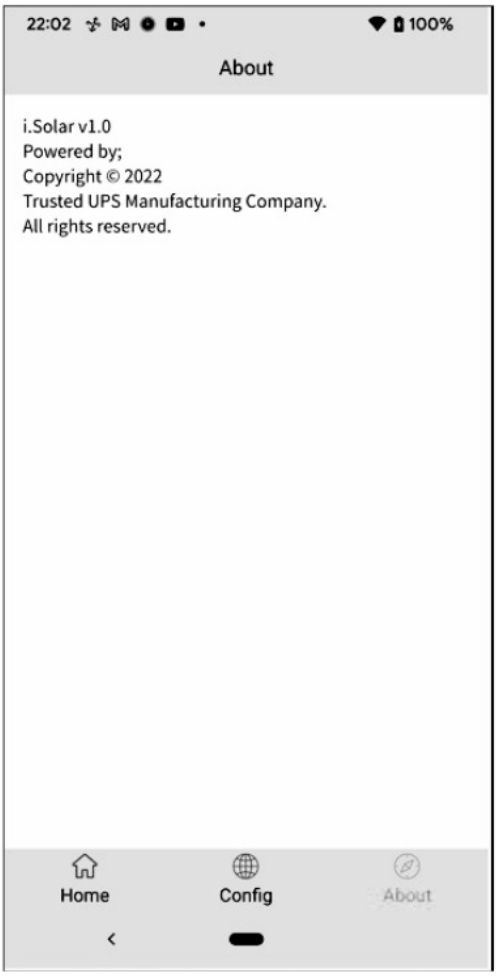


2-6. Configuration.

- Change password and remove account.



2-7. About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